

Natural ice—a business "down the drain"

By GOLDEN B. HEAVY
WESTFORD — Cold weather, a boon to the fish dealers and winter sports enthusiasts, was a blessing to another breed of people a casual way, but one that did not pay off until the coming of summer with its hot weather.

When Jack Frost, his hand heavily to freeze the ponds and rivers in the Westport, it was time to cut ice.

Young people today are missing the excitement of watching, or participating in the harvest of natural ice was it done in grandpa's time.

Mother Nature was the one who blew the whistle for the event. It was when the water in our ponds, lakes and rivers, not much matter what size really, had frozen at least a foot thick. Working against time, this is when frantic action took place. Ice was needed to preserve foodstuffs in hot weather. . . and Nature was the only one who produced the commodity.

Dairy farms were prevalent in these days and in warm weather milk had to be cooled quickly to prevent it. Pasteurization was unknown at one time and there was no mechanical refrigeration as we know it.

AND THE MILK had to be kept cold until it reached the consumer, perhaps three days later, while still sweet. Then the housewife would wash it away in a tub and cut fresh loaves or chest, hoping it would be consumed before turning sour.

Farmers depended greatly on an adequate supply of ice. Many of them had their own ice houses, about the size of a single car garage, near the dairy barn, which they filled themselves each year from the nearest pond. Any body of water over ten acres was fair game for all comers.

The Conalls and the Higgins in the north part of Westford cut ice on Long-Sound-(ice-pond); "Bobby" Hoad, the Wrights and the Browns harvested ice on Forge Pond, these are only a few.

Commercial ice harvesting was on a much larger scale. The Boston Ice Co. had large houses, used to store the ice, on Crystal Lake in North Chelmsford as well as several in upper New Hampshire, to protect themselves against a mild winter and lack of a good freeze. These companies carried mainly to the Boston market to cool the meat packing houses, and for assisting ships and refrigerator cars, as well as for home deliveries.

Small companies served local homes and businesses in limited areas. They did their deliveries by horse and wagon right from the ice house. Wallace W. Johnson cut ice for many years on Burge's Pond, which was spring-fed. Everyone considered it the best.

A SMALLISH MAN, it was rumored, how he could sling cakes of ice, some weighing perhaps 500 pounds, from his



WOODCUT OF ICE HARVESTING IN LONG-AGO DAYS

ice house, to a canvas-covered horse-drawn wagon, and into an ice chest. Hand-harvested ice had the care on the back, protected by a heavy rubber blanket folded at the bottom to catch the drippings. It was hard work for little money. His daughter, Frank Brown, recalls opening time at the end of each year: wrapping just pieces pumped from the little canvas bag he used as a pump.

Anywhere there was a small body of water, it was a good spot for an ice house and there were many scattered around the countryside. These were simply called "ice house" ponds. There's one adjoining Mill Pond in Littleton; another is alongside Route 2A in East Acton. Deaver Pond in Lincoln and Sandy Pond is Ayer was also used for commercial purposes, almost any old farmer will recall where ice was harvested in his vicinity.

ONE OF THE larger establishments was of Forge Pond, on six acres of flat land now used as a town swimming area and beach. This was an ideal location as the 212-acre pond offered an ample source of supply. A spur track from the railroad made shipping to distant places an easy matter when the time came to release the stored ice.

Ice harvesting was a simple operation but it took lots of muscle's skilled by horsepower. Farmers in the area were eager to rent their animals and hire themselves out, for this was exciting work. Life on the farm in the winter was fairly quiet and the extra money was greatly needed. Teenage boys found that they could pick up a few dollars, too. Harvesting had to be done quickly with an eye to the weather and the thermometer.

Thomas S. Hillman of Belmont, who had been sailing

boat on Fresh Pond at the Cambridge-Belmont line for a number of years, purchased the site at Forge in 1914. He was shipping ice to Caribbean ports by sailing vessels (often glad for the ballast) through Boston. Only 36 miles away from the port, with good rail facilities, he built a second plant.

The new building, of rough-sawn pine timbers and boards, covered perhaps more than an acre and was 10 feet high with double walls. Sawdust, of which there was plenty available from nearby saw mills, filled the airspace between these walls. This protected the necessary insulation to hold the ice from melting.

SMALL DOORS at each level on the pond side of the rectangular building allowed the newly harvested ice to enter and be stacked, one layer on top of another. Gravel was the only floor and there were no windows. Doors were placed on the opposite end of the building so that summer casks, the cakes could be pushed out into freight cars waiting on the siding. Broken cakes were discarded in a pile so many a villager had free ice for the asking.

Notwithstanding the simplicity of design, the building cost Hillinger \$15,000, a tremendous sum in those days. For comparison of prices, the coal needed to fire a steam boiler could be shipped from Boston for 80 cents a ton.

The boiler, the only mechanical power used in the entire process, was used to rotate a heavy log chain, with crossbars spaced every six feet, to pick the heavy ice cakes from the water.

Another 15-ton weight for tests and other equipment. Even today, a fisherman or scallop diver might find an old ice spike or chisel which some

harvester accidentally let slip through his hands into the icy water.

WHEN THE water had frozen to the desired thickness, but at 12-15 inches, urgent calls went out to the crews who were patiently waiting on shore. Things had to be organized quickly for Nature is fickle and storms or mild weather could disrupt a season.

First an axle, perhaps a dozen acres, would be marked off. If the ice had a snow covering of any depth, this would be scraped off by horse-drawn scoops. A driver would guide a plow-like bar, a steel blade about four feet long with descending teeth, along a straight line. The would guide a group about two inches deep the full distance of the field. He would then return parallel to the original groove two feet away, with a motive to guide him, cutting a new furrow.

When the field was so grooved a new set of furrows, four feet apart, would cross all the others (this marking a job of fudge), producing rectangles 4 x 4 feet. Men with long axes, standing up and down, would cut a narrow section through the entire thickness to open a channel through the middle of the field.

This would meet with a similar channel leading out from the shore and the immersed portion of the power wheel chain. It was through this latter channel that cakes of ice would glide to the chain.

IN THE meantime in the field men had been seeing the area into large sections, to make great ice floes. Each furrow at the edge of the floe had to be cut with axes so that water wouldn't enter the ice, freeze and seal the grooves.

These furrows, when

struck with a sharp pointed iron bar, would split the floe open, breaking it into nice, smaller sections. This is called "barrier off."

Long strips of two-foot ice, all properly grooved at four foot intervals, would be piled into the channel toward shore. Floating the sliding chain, they would be hauled off again into the proper length, four feet. Then fed on to the moving chain, a crescent bar would pick up a cake at a time, perhaps as many as 70 per hour, for the ride up the incline.

It was no great problem to handle the cakes in the water because they floated with one-fourth of their weight above the surface every schooled man knew. Small operators used horsepower attached to a block and tackle to raise the cakes up the ramps; Hillinger had the advantage of steam power.

The idea was to lift the cakes substantially above the level being filled, then release them on to chutes above the cakes, which slide along on wooden rails by their own weight. Men along the way would steer the cakes around corners to proper resting places.

As the ice house filled, the cakes would be carried higher and the chutes then raised. Each corner had to be level so this gliding cakes would not snag on projections.

Thickness of the cakes were standardized. As they rode up the incline, a crescent knife would scrape off the surplus top, probably "snow ice," which was not too desirable.

IDEAL THICKNESS was about 12 inches of clear ice, which did not melt as fast, which was much water occurred, the bottom would have to store whatever they could store.

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